

becker marine systems

Improved Propulsion with tuned rudder systems

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RUDDERS: FLAP NACA TWISTED SCHILLING KORT NOZZLE STEERING GEAR MATERIAL HANDLING

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The Paper



- Efficiency gain through rudder systems
- The earlier the better, how to integrate rudder systems in design
- Experience with full spade rudders for largest container vessels
- Outview to future developments



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Efficiency Gain = Fuel Saving?

- Slow down Speed
- Optimised Routing
- Modern Prime Movers
- Efficient Ship design
- Optimised Propulsion system
- Hydrodynamic Tuning (Nozzles, Fins, etc)
- Efficient Rudder system

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SHIP EFFICIENCY



	New Buildings	Existing ships
Slow down Speed	10%	10%
Optimised Routing	10%	10%
Modern Prime Movers	5-10%	Х
Efficient Ship Design	5-10%	Х
Optimised Propulsion System	2-8%	2-5%
Schiffbauliches Tuning	2-5%	2-5%
Efficient Rudder System	2-8%	2-5%

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The efficient Rudder System

- Will never break
- Offers highest Manoeuvrability
- Reduces the ship's price
- Reduces the Fuel Consumption
- Is of extreme light weight
- Is easy to install
- Needs no maintanance
- Is available globally

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The efficient Rudder System

- •Slim and low drag Rudder Profile
- •High lift at small rudder angles
- Tuned against Ship's Propeller
 Bulb
 - •Twist
- •Light Weight
- •Smooth Surface, special Anodes
- •Easy to Survey / Maintain

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The earlier the better, how to integrate rudder systems in design

- Owners Interest (Save during Newbuilding or Operation?)
- SY Interest (Save, Save, Save)
- Operators Interest (Low Fuel Consumption, Manoeuvrability)

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SHIP EFFICIENCY

"Good" Manoeuvrability ?

- At what Speeds?
 - Good Course Keeping -- High Agility
 - Slow Speed Turning -- Large Rudder Areas
- Stern Thruster vs Flag Rudder
- Dynamic Positioning?
- One- or Two Propellers
- Rudder with movable Parts or not?



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Manoeverability at small rudder angles



SHIP EFFICIENCY

Necessities

- Owners must specify their needs
- Yards and Designers have to design acordingly
- ModelItests with Rudder(s) are important
- SY, Designer, Propeller Maker and Rudder Maker have to sit together



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Experience with full spade rudders for largest container vessels

Success of TLKSR[®] Twisted Leading Edge Technology



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Twisted Leading Edge Technology upper side lower side ine tion of the time **PATENTED!**

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Solution by KSR Full Spade – Twisted Leading Edge for Fast Vessels



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Experience after 2 Years

- > 100 TLKSR[®] rudders delivered
- In <u>some</u> cases erosion in twist area due to propeller hub vortex
- No sheet cavitation erosion
- No Gap Cavitation
- Excellent manoeuvrability

RUDDERS: FLAP NACA TWISTED SCHILLING KORT NOZZLE STEERING GEAR MATERIAL HANDLING



Ready Installed



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Efficiency Rudder Technology For the Future

Rudder / Propeller Packages Light Weight Materials 3D Profiles



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Rudder / Propeller Packages

Becker and Wärtsilä teamed up in a Cooperation for High Efficiency Rudders



Shipyards integrate Efficient Propulsion / Rudder Combinations



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Flap Rudders

- Need small rudder angles for course keeping
- Provide unbeaten slow speed manoeuvrability



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To Peene Werft, BMS has supplied ~50 Flap Rudders for Container ships 1200 – 1400 TEU



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WÄRTSILÄ High Efficiency Rudder

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SHIP EFFICIENCY

Introducing the "Torpedo*





Wärtsilä / Becker High Efficiency Rudder









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Lightweight Structures

- Substitute Steel
- Use of Alternatives
 - Synthetic Bearings
 - Reinforced Fiber Matrials insted of Steel plating
 - Carbon Fiber instead of Forged Steel

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Composite Rudder Stock

- For large Ships / Rudders
- Weight saving f.e. 10,000 TEU ship approx 30t
- Less Transportation Costs
- Shorter Delivery Times
- Higher Availability
- Easier Installation
- Same Price as off today



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Conclusion



- Ruder Systems have great Influence on Efficiency
- Efficient Rudder Systems Save Fuel
- Owners have specify for it
- Model tests are mandatory
- Investment costs will increase



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Danke für Ihre Aufmerksamkeit









